



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4956-21
Job Sheet 178393



DAS
21
9-99

Part No: D4956-21

Job Qty: 6 ea

Part Name: Wearplate Center



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/11/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A SHEETS 3,8 IPP REV:A 14.04.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	6/11/18	6/11/18	0.00	0.00	Start Up Waterjet		OK 18/06/18
100	Waterjet	6 pcs	6/11/18	6/11/18	0.00	1.10	Waterjet1		OK 18/06/18
110	QC	6 pcs	6/11/18	6/11/18	0.00	0.00	QC2 Waterjet-1		OK 18/06/18
120	QC	6 pcs	6/11/18	6/11/18	0.00	0.00	QC8-5		38
130	Brake NC	6 pcs	6/11/18	6/11/18	0.00	0.29	Brake NC 1		9-80
140	QC	6 pcs	6/11/18	6/11/18	0.00	0.00	QC5		38
150	HandFinish	6 pcs	6/11/18	6/11/18	0.00	0.61	HandFinish4		AS JUL 2 4 2018
160	QC	6 pcs	6/11/18	6/11/18	0.00	0.00	QC3		13-07-23
170	Packaging	6 pcs	6/11/18	6/11/18	0.00	0.00	Packaging3-2	FP-002	OK 18-7-21
180	QC21-SA	6 Ea	6/11/18	6/11/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Form as per dwg FORM JOGGLE AS DWG

140 - QC5- Inspect part completeness to step on W/O

150 - 1- After finish, coat entire top (concave) surface as per note 2 dwg D4956. TEXTURED COATING

B#: 138868

160 - QC3- Inspect Part Finish

170 - Identify as per dwg & Stock Location: LOCATION : FP002

180 - QC21- Final Inspection - Work Order Release

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JUL 2 4 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	5.0400 sf (.84 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	5	133	0

Part Specifications

Specifications could not be found.



Container No: S077507



Part: D4956-21

Job No: 178393

Serial No/Batch: S077507

Revision:

Inspector:

Exp Date:

06/04/2018

Instructions:

Dart Aerospace Ltd.
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/04/18

178393

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by: <i>DL</i>		Audited by: <i>38</i>		Preliminary Approval:	
Date: <i>18/06/03</i>		Date: JUN 05 2018		Date:	
Rev	Date	Change	Revised by		Approved
A	14.08.27	New Issue	KJ <i>[Signature]</i>		<i>[Signature]</i>